

Work Order ID 63876

Wednesday, November 17, 2010 4:04:59 PM



Page 1

Item ID: D3759-1

Revision ID:

Item Name: Bushing

Start Date: 11/17/2010 Start Qty: 42.00

Required Date: 11/30/2010 Req'd Qty: 42.00

Accept



Setup Start



Stop



Reference:

Approvals: Process Plan: *M* Date: *10-11-18* Tooling: _____
 QC: _____ Date: _____ SPC (Y/N): _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
	Hardinge CNC LATHE SMALL								
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	Hardinge CNC LATHE SMALL □ Turn per Folio FA727 and Dwg D3759								
	□								
	Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	Memo	0.00							
QC									
Quality Control									
120	QC8- Inspect parts - second check	0.00							
	Memo	0.00							
QC									
Quality Control									

15.11.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63876

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Wednesday, November 17, 2010 4:04:59 PM

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 11/17/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 42.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location W2ASet Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/12/11 420 SP

10/12/03 JJ
MF

10-12-07

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NOTE: Date & initial all entries

Picklist Print

Page 1

Wednesday, November 17, 2010 4:05:03 PM

Work Order ID: 63876



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 11/17/2010

Required Date: 11/30/2010

Start Qty: 42.00

Required Qty: 42.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	40.7400	0.0625	2.763158			

304 ROUND BAR 0.375

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	35.4	
111323	0	
114467	5.1	
114676	1.1	
115180	1.7	
115334	27.5	
MAT029	5.34	
113325	3.85	
114356	1.49	

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43874
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	10/11/25	Date:	10/11/25	Date:	N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

C

B

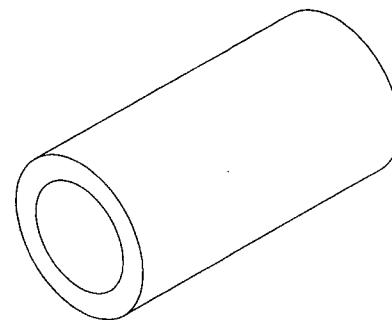
B

A

A

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs



D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63874
BS 10-11-18

RELEASER
8/27/04

A	NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>le</i>	DRAWING NO.	REV. A	
MFG. APPR.	<i>AS</i>	D3759	SHEET 1 OF 2	
APPROVED	<i>AS</i>	TITLE	SCALE	
DE APPR.	<i>AS</i>	BUSHING	NTS	
DATE	08.03.03		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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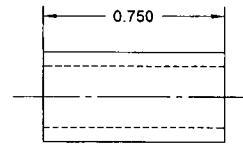
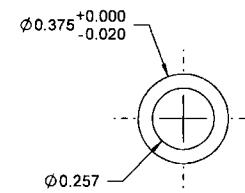
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D3759-1 BUSHING

100-03-17-14

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	JK	DRAWING NO.
MFG APPR.	M	D3759
APPROVED	JK	REV. A
DE APPR.	JK	SHEET 2 OF 2
DATE	08.03.03	TITLE
		SCALE
		NTS
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